

# **Exhibit 67**

## Examples

### Machine Tools







***Powerful NC Lathe LZ-02***

**Service Reports**

07/29/2005 FRI 8:36 FAX 905 670 4533 ALFA International Ent.

002/003

Miyano Machinery USA Inc.

MIYANO MACHINERY

002

**SERVICE REPORT****Miyano Machinery USA Inc.**

940 N. Central Avenue  
Wood Dale, Illinois 60191  
Phone: (630) 766-4141  
Fax: (630) 860-7286

REPORTER: Mark Watson

DATE: 7-27-05

CUSTOMER: Alfa International Enterprises Tel: (905) 670-28226096 Shawson DriveMISSISSAUGA ON L5T 1E6 CanadaCONTACT PERSON: Nicole CatoneoDEALER: SMS Machine Tools (416) Tel: 675-7300

						CUSTOMER P.O. NO.	SERVICE REQ. BY
						MACHINE MODEL	SERIAL NO.
						BND-345S	B3 609045
						CONTROL MODEL	CONTROL S/N
						FANUC 21i-TB	E 046A2317
						SPINDLE DRIVE	INVERTOR S/N

(1) NEW INSTALLATION (2) TEST CUTTING

- (3) INSTRUCTION 4. ELECTRIC TROUBLE SHOOT
- 5. ALTER SET-UP 6. REPLACEMENT PARTS
- 7. ADJUSTMENT 8. CHECK-UP 9. REPAIR
- 10. DISASSEMBLE 11. ASSEMBLE 12. OTHER

WARRANTY  YES  NO 

SERVICE REQUESTED: INSTALLED NEW BND-345S MACHINE. Programmed  
SET UP, AND TRAIN CUSTOMER ON RUNNING (7) PARTS  
NUMBERS IN ACCEPTABLE CYCLE TIMES.

SERVICE PERFORMED: LEVELLED MACHINE TO SPECIFICATION AND  
VERIFIED CORRECT 208 VOLTAGE Power. ALL MACHINE FUNCTIONS  
WERE PROPERLY RUN. ALL (7) DIFFERENT PARTS IN ACCEPTABLE  
CYCLE TIMES. TRAINING WITH OPERATOR WENT  
WELL.

REMARKS:

SERVICED BY: (Serviceman Signature)

APPROVED BY: (Customer Signature)

CUSTOMER COPY

MMU0017555

## Warranty Agreements



Miyano Machinery Inc.

Main Office  
940 N. Central Avenue  
Wood Dale, Illinois 60191  
(630) 766-4141

### MIYANO MACHINERY INC. STANDARD WARRANTY POLICY FOR ALL NEW MIYANO MACHINES

In consideration for inspection, servicing and compensation exchanged, the adequacy of which is hereby acknowledged, MIYANO MACHINERY INC., (hereinafter "MIYANO") warrants to Buyer and Buyer agrees to the following limited warranty. MIYANO warrants that all MIYANO machinery shall be free from defects in material and workmanship for a period of twelve (12) months from the date of delivery.

During the period of warranty, MIYANO shall repair or replace at its sole discretion and at no charge to Buyer all machinery parts that do not conform to this warranty. MIYANO shall be under no obligation to perform under this warranty until ten (10) days after MIYANO has received written notice from Purchaser of an alleged defect and has determined upon reasonable inspection that a defect exists.

The foregoing twelve (12) month warranty shall not be extended or changed by MIYANO's furnishing any replacements, additions, attachments, accessories or repairs to the machinery subsequent to the date of delivery. No person or dealer is authorized to amend or expand this warranty or grant any other warranty on behalf of MIYANO. This limitation of remedy has been negotiated by MIYANO and purchaser, is deemed to be adequate by both parties, and is intended by the parties to survive even if the remedy is claimed to have failed of its essential purpose.

MIYANO'S WARRANTY HEREIN IS IN LIEU OF AND EXCLUDES ALL OTHER REPRESENTATIONS, PROMISES, AFFIRMATIONS OF FACT AND WARRANTIES, WHETHER EXPRESS, IMPLIED, OR STATUTORY, OR OTHERWISE CREATED UNDER APPLICABLE LAW, INCLUDING, BUT NOT LIMITED TO, THE WARRANTY OF MERCHANTABILITY AND THE WARRANTY OF FITNESS FOR A PARTICULAR PURPOSE. IN NO EVENT SHALL MIYANO OR MIYANO MACHINERY CO., LTD., OR ANY OF THEIR SUBSIDIARIES BE LIABLE FOR SPECIAL, COMPENSATORY, INCIDENTAL, OR CONSEQUENTIAL DAMAGES, WHETHER ARISING IN CONTRACT OR IN TORT OR BY STATUTE, INCLUDING BUT NOT LIMITED TO LOSS OF PROFITS OR ANY OTHER ECONOMIC LOSS, WHETHER OR NOT CAUSED BY OR RESULTING FROM THE NEGLIGENCE OF MIYANO. THIS WARRANTY SHALL NOT APPLY TO THE PORTIONS OF THE MACHINERY NOT MANUFACTURED BY MIYANO MACHINERY CO., LTD. MIYANO SHALL ASSIGN TO PURCHASER SUCH WARRANTIES AS MIYANO SHALL RECEIVE FROM THE MANUFACTURER OF SUCH PORTIONS OF THE MACHINERY WHICH ARE MANUFACTURED BY MANUFACTURERS OTHER THAN MIYANO MACHINERY CO., LTD., OF JAPAN. SUCH PORTIONS OF THE EQUIPMENT SHALL BE COVERED BY A SEPARATE WARRANTY BY SUCH MANUFACTURERS. IN ADDITION, THIS WARRANTY SHALL NOT APPLY TO ANY MACHINERY OR PORTIONS THEREOF.

MMU0022108



WHICH HAVE BEEN SUBJECTED TO ABUSE, MISUSE, IMPROPER INSTALLATION, MAINTENANCE OR OPERATION, ELECTRICAL FAILURE OR ABNORMAL CONDITIONS, INCLUDING, BUT NOT LIMITED TO ABNORMAL MOISTURE, TEMPERATURE, DIRT, OR CORROSIVE MATTER, AND TO MACHINERY WHICH HAS BEEN TAMPERED WITH, ALTERED, MODIFIED, REPAIRED OR REWORKED BY ANYONE NOT APPROVED BY MIYANO. MIYANO'S SOLE EXCLUSIVE LIABILITY UNDER THIS WARRANTY SHALL BE TO REPLACE OR REPAIR AT ITS SOLE DISCRETION ANY DEFECTIVE MACHINERY OR PART THEREOF. BY ACCEPTANCE OF THIS LIMITED WARRANTY BUYER WAIVES ALL PREVIOUS CLAIMS IN TORT OR CLAIMS FOR BREACH OF ANY PREVIOUS WARRANTY ARISING FROM ANY PRIOR FAILURE OF THE MIYANO MACHINE REPAIRED OR INSPECTED.

MIYANO MACHINERY INC.

BY: *Henry Marchionne*

DATE OF DELIVERY: \_\_\_\_\_

NAME OF MODEL: \_\_\_\_\_

MACHINE SERIAL NO: \_\_\_\_\_

DATE: \_\_\_\_\_

BUYER: \_\_\_\_\_  
(Company Name)

BY: \_\_\_\_\_  
(Signature)

(1-98)

MMU0022109

Time Studies

**Miyano Machinery Inc.**  
 Main Office  
 940 N. Central Avenue  
 Wood Dale, Illinois 60191  
 Phone: (630) 766-4141  
 Fax: (630) 616-6025

**TIME STUDY**

Customer : Wolverine *OP 20*  
 Distributor :  
 Part Name : Gear...wrench  
 Part No. :  
 Material : 6140  
 Stock Size : 18 mm wrench

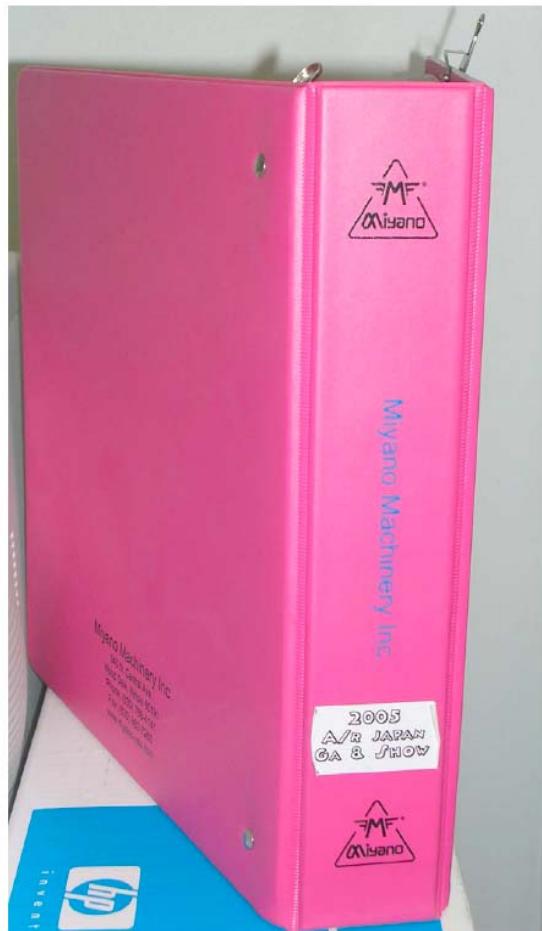
Ref No :  
 Date : 5/20/2003  
 Machine Model : LZ-01R  
 Cycle Time : 16.8 sec  
 Max Spindle Speed : 5000 rpm  
 Drawn By :  
 (Inch)

No.	TRT NO.	SP DL	OVL P	Description	Max Dia.	Min Dia.	S.F. Speed (fpm)	Spindle Speed (RPM)	Cutting Length (Inch)	Feed (IPR)	Cutting Time (Sec)	Idle Time (Sec)	Total (sec)
1	1			Load/Unload	0.000	0.000	0	0	0	0	0.0	5.0	5.0
2	2			Facing/O.D.	1.060	1.037	600	2185	0.3	0.004	2.1	3.0	5.1
3	2			O.D Turn	0.930	0.930	800	3286	0.15	0.006	0.5	3.0	3.5
4	3			I.D. Chamfer	0.900	0.650	800	3943	0.125	0.006	0.3	3.0	3.3
				Sub total									16.8
				Overlap time									0.0
				TOTAL									16.8

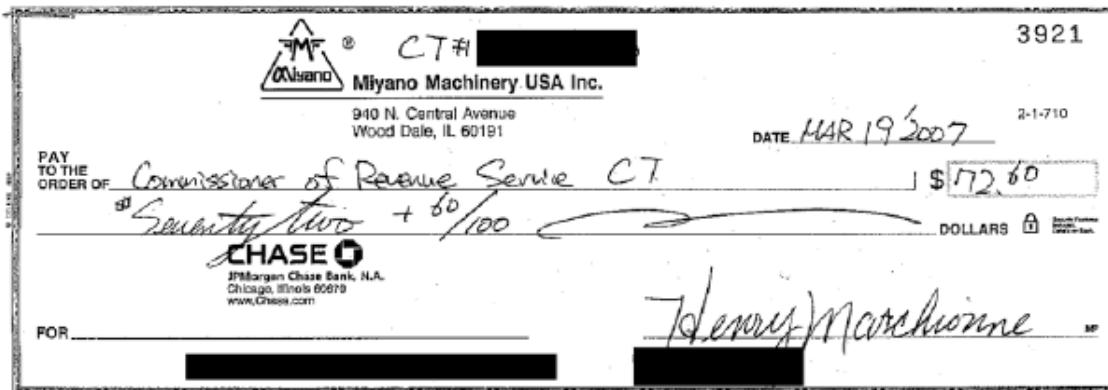
Note: This time study is based on estimated cutting conditions, actual cutting conditions may vary.

QTY. OPTIONS NEEDED	
1	CHIP CONVEYOR
	X-SPINDLE UNIT
	Z-SPINDLE UNIT
	Y-SPINDLE UNIT
	SLOT MILLING UNIT
	3-JAW POWER CHUCK SYSTEM
	AIR BLOW SYSTEM (MAIN-SPINDLE)
	AIR BLOW SYSTEM (SUB-SPINDLE)
	SPINDLE ORIENTATION (ONE POSITION)
	LONG SHAFT WORK
	SPINDLE INNER COOLANT
	MAGAZINE BAR FEED INTERFACE

**3-Ring Binders**



**Company Checks**



Packing Slips

<b>Miyano</b> The Total Line Source The World Leader in Plastic	MIYANO MACHINERY USA, INC. PACKING SLIP	Order Date: 01/26/07 Order Number: P-00320 DV: 923 Page: 1		
928701 TMG WEST JIM SEGOVIA 1630 E. MIRALOMA AVE PLACENTIA, CA 92870 US	928701 TMG, LTD. ATTN: JIM CARLISLE 1630 EAST MIRALOMA AVENUE PLACENTIA, CA 92870 US			
Customer Freight Account No.: Ship Via: UPS NEXT DAY	Customer PO #: Dealer P.O. : P1063 Model No.: MIYMACHINES Serial No.: MIY60191			
Shelf/Bin No. Item No. / Description	UOM	Quantity Ordered	Quantity Shipped	Back Ordered
D-19-03 4M739000 - PLAIN HOLDER NO. 1 B	Each	1	1	0
CONSIGNMENT FOR 30 DAYS (YOUNG ENGINEERS)				
Packed By	Shipment Date	Freight	Invoice No.	Invoice Date
MAY	1-26-07			
<b>MIYANO MACHINERY USA INC</b>				
ALL CLAIMS OF SHORTAGE ARE WAIVED UNLESS A 15% restock charge will be applied to all exchanges original sale. No exchange or replacement will be made with Miyano's approval, and provided parts are received NOTE: Warranty items must be returned within 14 days				
683883 JAN 26, 2007 ACT WT 18.6 LBS #PK 1 SERVICE 100 BILL WT 17 LBS TRACKING# 1ZG830830144932982 ALL CURRENCY USD REF 1: 803328 REF 2: MAX BY AMT 923.00 HANDLING CHARGE 10.00 SERVICE 91.65 USD REFERENCE RATE CHARGES: BY 5.00 COD 0.00 RS 0.00 DC 0.00 WDNT 0.00 SD 0.00 RH 0.00 NTFY 0.00 SP 0.00 TOT REF CHG 97.15 REF+HANDLING 187.15				

Exhibit I

**Invoices****ACCOUNTING COPY**

**MIYANO MACHINERY INC.**  
940 N. CENTRAL AVE.

**WOOD DALE**  
Ph 630-766-4141

**IL 60191**  
Fax 630-860-7266

**REMIT TO**

**MIYANO MACHINERY INC.**  
940 N. CENTRAL AVENUE  
WOOD DALE, IL 60191

**I N V O I C E****F.E.I.N. 36-2819863**

<b>Bill To</b> 441314 TRW AUTOMOTIVE* P.O. BOX 94885			<b>Ship To</b> 483130 TRW - SSEG LSD STERLING PLANT 34201 VAN DYKE			
CLEVELAND OH 44101-4885			STERLING HTS. MI 48312 ATTN: STORE SUPPLY			
<b>Location</b> 1	<b>Order Date</b> 02/19/2003	<b>Ship Date</b> 06/26/2003	<b>Invoice Date</b> 06/26/2003	<b>Terms</b> NET 30	<b>Ship Via</b> DK TRANS-COLLECT	
<b>Reference</b>	<b>Invoice Number</b> 67564	<b>Type</b> INVOICE	<b>Ordered By</b>	<b>Dealer PO</b>	<b>Customer PO</b> A1701116620	<b>Order Num</b> 41613

<b>Product</b>	<b>Description</b>	<b>Quantity</b>	<b>Price</b>	<b>Gross</b>	<b>Discount</b>	<b>Net</b>
MACHINE REPAIR	IN HOUSE REPAIR REBUILD OF BNC-34T, S/N BN3275TU.	1			0.00	
FREIGHT	SHIPPING DK TRANSPORTATION(BRIGADOON)	1	0.00	0.00	0.00	0.00

**Invoice total** [REDACTED]**Notes**Signed By: 

Service Charge: Invoice amount must be received by Miyano ON OR BEFORE 07/26/2003  
or a service charge of 1.5% will be charged per month and your account  
will be placed on CREDIT HOLD.

Doc#: ADA-F1611-SctReport3

Rev#: 1 / 25 Jul 2002



**ISO 9002**  
Certificate Number 35819

**Exhibit K**

## ACCOUNTING COPY

1

MIYANO MACHINERY USA INC.  
940 N. CENTRAL AVE.

WOOD DALE  
Ph 630-766-4141

IL 60191  
Fax 630-860-7266



REMIT TO

MIYANO MACHINERY USA INC.  
1867 SOLUTIONS CENTER  
CHICAGO, IL 60677-1008

## INVOICE

F.E.I.N. 36-2819863

Bill To			Ship To		
067081 APPLIED INDUSTRIAL TECHNOLOGIES P.O. BOX 361580 ADDRESS ID 21469391 CLEVELAND OH 44136			067081 APPLIED INDUSTRIAL TECHNOLOGIES 623 INDUSTRIAL PARK DRIVE IRON MOUNTAIN MI 49801		
Location	Order Date	Ship Date	Invoice Date	Terms	Ship Via
1	2/6/2006	2/7/2006	2/7/2006	NET 30	UPSCOL 457148
Reference	Invoice Number	Type	Ordered By	Dealer PO	Customer PO
	91770	INVOICE	CHRIS BROWN		0314135947 56744

Product	Description	Quantity	Price	Gross	Discount	Net
6003P4	BALL BEARING	4	75.00	300.00	0.00	300.00
FREIGHT	SHIPPING UPS# 1Z6030830345896989	1	0.00	0.00	0.00	0.00

Invoice total 300.00

Notes UPS GROUND COLLECT

MIYANO MACHINERY USA INC.

Signed By:

Service Charge: Invoice amount must be received by Miyano ON OR BEFORE 3/9/2006  
or a service charge of 1.5% will be charged per month and your account  
will be placed on CREDIT HOLD.

Doc#: ADA-F1611-SctReport3

Rev#: 1 / 25 Jul 2002

MMU0022034

**Envelopes**



**Folders Distributed to Customers**



**Awards presented by Miyano USA**



Advertisements**SHOP**solutions

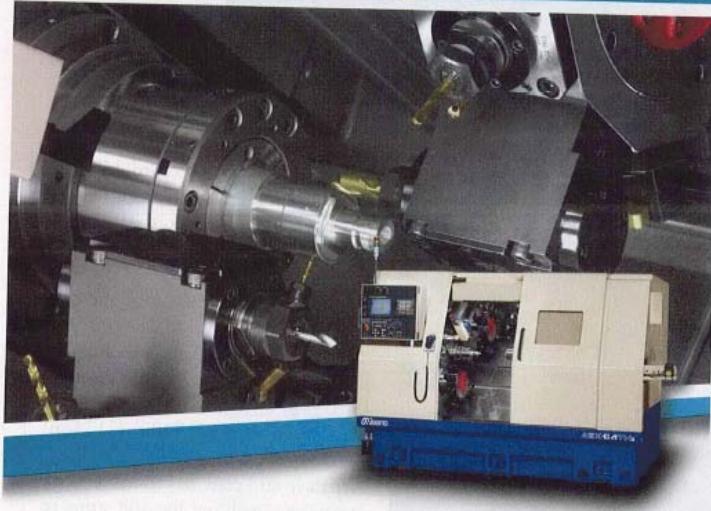
"My dad's been in the oilfield machining and tool-rental businesses for 28 years. He tells me he can't remember a time when there's been this much activity," Kyle Stutes says.

"Oil is getting much harder to find," Brad Stutes points out, "so the technology has stepped up to allow much deeper wells. That means a lot more tools are put into each drill hole, and that helps our industry. As

the holes get deeper, the inspections get tougher. There's more manufacturing and a lot more repairs to do. It's a crunch at times to keep up with what's coming in."

As problems go, too much work is a nice one to have. With business booming, father and son are tackling their situation head-on. They've invested in a pair of large-bore Haas TL-4 CNC Toolroom Lathes. Fea-

## **WHEN PRODUCTIVITY COUNTS, NOTHING BEATS A MIYANO**



39 different models, all designed for maximum productivity  
From two-axis to twelve-axis turning  
From 0.5" to 2.5" stock



North American Headquarters - Wood Dale, Illinois  
World Headquarters - Nagano, Japan | European Headquarters - Düsseldorf, Germany  
Additional Branch Offices - Shanghai, China | Rizal, Philippines | Kowloon, Hong Kong | Bangkok, Thailand

**For more information:**

Tel 630-616-6041  
Fax 630-616-6025  
Web [www.miyano-usa.com](http://www.miyano-usa.com)

**Circle 5**

Photo Courtesy Richard Berry, Haas Automation

**Using large-bore TL-4 CNC Toolroom Lathes with 10.81" (275-mm) diam through-bore and Intuitive Programming enables Gulf Coast Machine's inexperienced machinists to outperform traditional manual machining in quality and volume.**

turing a 10.81" (274.5-mm) diam through-bore, front and rear chuck capability, and a 35 x 80" (889 x 2032-mm) maximum cutting capacity, the machines are especially suited for oilfield operations. Gulf Coast purchased two of the first TL-4s to come off the Haas production line in California.

"These machines have changed everything," says Kyle Stutes.

**"Manual threading on a hollow-spindle machine is tough work."**

Oilfield shops have been adopting NC equipment since the late 1970s. Gulf Coast installed its first CNC machine, a Haas SL-30 lathe, back in 2001, but the large-bore

**Building Signage**



**Shirts**



**Trade Shows**





Website

 Welcome to the Miyano Parts Website

• HOME  
• SEARCH PARTS  
• ORDER PARTS

**Product Search:**  
Part Number

Part#	Description	Stock	Price	Buy
1F489020	HIGH-PRESSURE BLOCK ASSY.	0	\$286.00 *	<a href="#">Add to Cart</a>
1W50902A	PARTS CATCHER ASSY *	0	\$3,832.00 *	<a href="#">Add to Cart</a>
1X01300Z	H-S16 COLLET CHUCK ASSY W/7S01	1	\$3,768.00	<a href="#">Add to Cart</a>
1X64901A	PICK OFF CHUCK ASSY	1	\$3,448.00	<a href="#">Add to Cart</a>
1X64905A	PICK OFF CHUCK ASSY	2	\$5,200.00	<a href="#">Add to Cart</a>
1XK0500A	34MM CHAIN TYPE BARFEED ASSY (	0	\$12,434.00 *	<a href="#">Add to Cart</a>
2K28500B	WORK EJECTOR ASSY	1	\$2,249.00	<a href="#">Add to Cart</a>
2X691000	CHIP CONVEYOR RH (HINGE) ASSY.	16	\$6,800.00	<a href="#">Add to Cart</a>
3ISP0041	ATC HAND ASSY	8	\$1,057.00	<a href="#">Add to Cart</a>
3J090020	USE# 3JSP0011 SPINDLE ASSY	0	\$5,489.00 *	<a href="#">Add to Cart</a>
3JSP0041	ATC HAND ASSY	4	\$381.00	<a href="#">Add to Cart</a>
3KSP0041	ATC HAND ASSY	3	\$1,001.00	<a href="#">Add to Cart</a>
3LSP0042	ATC HAND ASSY *	2	\$741.00	<a href="#">Add to Cart</a>
3MSP0011	SPINDLE ASSY	0	\$7,767.00 *	<a href="#">Add to Cart</a>
3MSP0041	ATC HAND ASSY	2	\$1,552.00	<a href="#">Add to Cart</a>
3MSP0042	ATC HAND ASSY	4	\$956.00	<a href="#">Add to Cart</a>
3W487000	HIGH PRESSURE COOLANT ASSY	0	\$2,759.00 *	<a href="#">Add to Cart</a>
4M283002	WORK EJECTOR ASSY	0	\$1,266.00 *	<a href="#">Add to Cart</a>
4M758010	WEDGE BLOCK ASSY NO.1	6	\$119.00	<a href="#">Add to Cart</a>
4M759012	WEDGE BLOCK ASSY	4	\$119.00	<a href="#">Add to Cart</a>
58783500	PULL OUT FINGER ASSY.	1	\$1,385.00	<a href="#">Add to Cart</a>
5D38901A	HOUSING ASSY R	2	\$702.00	<a href="#">Add to Cart</a>
5D889120	GUIDE CENTER ASSY *	1	\$378.00	<a href="#">Add to Cart</a>
5D889910	FEED STUD SHAFT ASSY. (WIRE TY	5	\$392.00	<a href="#">Add to Cart</a>

\*Prices on non-stock items are subject to change.

[Previous](#) | [Next](#)

Miyano Machinery, Inc.  
940 N. Central Avenue  
Wood Dale, IL 60191  
[info@miyano-usa.com](mailto:info@miyano-usa.com)

Questions? Comments?  
Contact the **Miyano Parts Department** at 630-766-4141